

Indicative Fire Safety Management Plan

Stoneworthy BESS

Revision History

Issue	Date	Name	Latest changes
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1 Introduction

This document forms the Indicative Fire Safety Management Plan (IFSMP) for the Stoneworthy Battery Energy Storage System (BESS). The document indicates how the project has been developed to address fire risk in several ways. It contains key mitigation measures against the risk of fire ignition and propagation within the proposed BESS site.

Battery technology and associated understanding of fire risk is continually evolving within the industry. As such, this document sets out key principles and mitigation measures based on the current understanding of battery fire risk and a detailed Fire Safety Management Plan would be developed during detailed design, following battery selection.



2 Project Description

2.1 General project information

Renewable Energy Systems Ltd (RES) is developing a 49.9MW BESS facility 1.3km Southwest of Pyworthy. The proposed development will comprise of approximately 32no. battery enclosures, 16no. PCS (power conversion systems), 16no. MV skids (PCS transformer and switchgear), a 33kV substation building with a high voltage area containing auxiliary transformer and grid compliance equipment, a 132kV grid transformer with associated equipment and a grid connection to a National Grid Electricity Distribution (NGED) overhead line.

2.2 Battery selection

The proposed battery technology for the development is anticipated to be lithium iron phosphate (LFP). LFP has better thermal stability and enters thermal runaway at higher temperatures compared to some other battery chemistries. This is demonstrated by the UL 9540A test results of RES' preferred battery system which show that, at a unit level following deliberate initiation of thermal runaway:

- No flaming outside the initiating battery rack was observed.
- Surface temperatures of modules within the target battery rack adjacent to the initiating battery rack do not exceed the temperature at which thermally initiated cell venting occurs.
- Wall surface temperature rise does not exceed 97°C above ambient.
- Explosion hazards were not observed during the test.

Data from UL9540A testing can also be used to inform detailed design of the site and safety systems.

Each BSE has an approximate capacity of 1.75MW / 3.7MWh and footprint of approximately $6.1 \times 2.4m$. The exact battery form factor will be determined during detail design phase.



3 Design Factors

3.1 Fire response strategy

It is the intention that the site would be self-sufficient during a potential battery-based fire event and would not require fire service intervention to prevent fire spread or any other significant risks to people or property. Key principles of the National Fire Chiefs Council (NFCC) Grid Scale Battery Energy Storage System planning - Guidance for FRS, 2023 ("the NFCC Guidance") are addressed through the mitigations identified within this report, as these pertain to the fire risk management strategy set out below.

The overarching fire risk management strategy would adopt the following controls:

- 1. Implement measures that result in a very low risk of fire ignition and any suitable environment for sustaining fire.
- 2. Implement measures that result in a very low risk of fire propagation and spread within a fire source (e.g. BSE).
- 3. Ensure fire spread between significant elements of the project is not expected, through application of design standards and use of calculations / modelling as necessary.
- 4. Include adequate provisions to allow the fire service to monitor a fire event, intervening only if there is a failure of the controls above.

Due to the risks associated with lithium-ion fires, transformer fires, and high-power equipment, there are significant safety benefits to minimising fire service intervention and consequential firefighter hazard exposure. Nevertheless, liaison with the local Fire and Rescue Service, prior to commissioning, will also be facilitated to ensure they are familiar with the site and site-specific risks and hazards.

During detailed design, following battery product selection, a project specific FSMP will be developed, in liaison with the Fire Service and with due consideration of the NFCC Guidance. This detailed FSMP will include:

- A fire risk appraisal that details how the fire response strategy above will be achieved, including the identification and design of any further mitigations required to achieve the strategy above.
- An emergency response plan.

3.2 Mitigation Measures

The following points define the key preliminary design mitigations against the risk of fire ignition and propagation within the BESS site.

3.2.1 Equipment spacing

The site has been developed to include adequate spacing between the battery storage enclosure (BSE) to mitigate against the risk of fire spread in the event of a fire within one BSE. The site layout aligns with applicable NFPA 855 spacing criteria as well as the spacing recommendations outlined in FM Global Property



Loss Prevention Datasheet 5-33 (Interim revision July 2023). The layout allows minimum distance of 3m between batteries enclosures and any other infrastructure.

3.2.2 Protection systems

Each BSE will have a dedicated fire protection system, comprising flammable gas detection and venting, fire detection and alarm, and an automatic fire suppression system. Additionally, key battery health and environment parameters will be continuously monitored with alarms sent to a control centre. Automatic electrical disconnection will be enacted by the battery management system should operational temperature, current or voltage limits be breached. There will be levels of alarms prior to protection limits which warn the operator of proximity to safe operating limits. BSEs will be fitted with deflagration venting and explosion protection appropriate to the hazard.

3.2.3 Access to battery storage enclosure

All BSEs will be accessed via external doors only, i.e. no internal corridor to eliminate the risk of people being inside an enclosure during a fire or thermal runaway gas venting incident.

3.2.4 Location of BESS facility

The location of the facility has been selected considering the distances from existing nearby premises. There are no premises nearby site, with the nearest one to site to be more than 200m in distance. A distance of at least 6.1m is achieved between BSEs and the site boundary, in line with NFPA 855 (2023), and there is no existing or planned bushes or trees within 10m of any BSE.

3.2.5 Access for emergency services

Access to the site is taken from the northwest of the existing field. This access route then splits to provide two entrances into the fenced BESS compound itself, one at the northwest of the compound and another on its southern side, both allowing the fire service to access the BESS compound during an incident.

An additional independent access route into the main site is being investigated which would provide an alternative route into the main site from the south, rather than northwest, in the event a combination of wind direction and smoke make one direction particularly onerous. If found to be feasible, and if deemed necessary by Devon and Somerset Fire and Rescue Service, a second separate planning application will be submitted to secure this route.

Turning locations for emergency response vehicles are available within the site hardstandings and at various locations in the access track infrastructure.

Vehicular access to allow the emergency services to safely reach the development during design flood conditions has been considered and achieved.

The geometry of access routes, gates, turning areas and other related infrastructure shall be designed to comply with appropriate sections of B5 of the Building Regulations.

3.2.6 Water Supply

A private water supply is available at the site. The proximity of Derril Water may allow water to be pumped and used as part of an emergency response plan if required and deemed practical. A fire hydrant is located



at the public road near the site at coordinates X: 230345, Y: 102066, and at a distance of approximately 260m from the BESS compound.

It is intended that an onsite water supply would not be required to achieve the fire response strategy outlined in 3.1. However, if agreed as necessary in development of the detailed FSMP, a supply of 1,900 litres per minute for at least 2 hours in line with the NFCC Guidance could be achieved through provision of a tank at an agreed location close to the BESS compound.



4 Conclusion

During the preliminary design, efforts have been made to mitigate, minimise, and prevent any fire hazard on site by incorporating specific design factors as described in this document. During detailed design and following battery product selection, a project specific Fire Safety Management Plan will be developed to verify the strategy presented in this document and an Emergency Response Plan will be developed through liaison with the local Fire and Rescue Service.